

Date: Thursday, 2/1/2007 2:49:53 PM
 User: Kim Johnston

Process Sheet

| | | | | | |
|-----------------------|---------------------------------------|--|------------------|--------------------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : VALVE MOUNTING BRACKET | |
| Job Number | : 30580 | | Part Number | : D22892 | |
| Estimate Number | : 12689 | | Drawing Number | : D2289 REV C | |
| P.O. Number | : N/A | | Project Number | : N/A | |
| This Issue | : 2/1/2007 | | Type | : SMALL /MED FAB | |
| Prsht Rev. | : NC | | Drawing Revision | : C | |
| First Issue | : N/A | | Material | : N/A | |
| Previous Run | : N/A | | Due Date | : 3/15/2007 | |
| Written By | | | Qty: | 4 | |
| Checked & Approved By | | | Um: | Each | |
| Comment | : Est Rev:A New Issue 07-02-01 JLM | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|-----------------------------------------------------------------------------------------------|-----------------------|----------------------------------------|
| 1.0 | M5052H32S063 | 5052-H32 .063 Sheet |
| | | |
| Comment: Qty.: 0.0609 sf(s)/Unit Total : 0.2436 sf(s) 5052-H32 .063 Sheet Batch: M19059 | | |
| | | |
| 2.0 | WATER JET | FLOW WATER JET |
| | | |
| Comment: FLOW WATER JET 1-Cut as per Dwg D2289 Dwg Rev: EC Prog Rev: EC | | |
| | | |
| ml 07 02 26 | | |
| | | |
| 2-Deburr if necessary | | |
| | | |
| | | |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
| | | |
| ml 07 02 26 | | |
| | | |
| 4 | | |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE | | |
| 4.0 | QC8 | SECOND CHECK |
| | | |
| ml 07 02 26 | | |
| | | |
| 4 | | |
| Comment: SECOND CHECK | | |
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | |
| ml 07 02 26 | | |
| | | |
| 4 | | |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 Bend as per dwg D2289 | | |
| | | |
| ml 07 02 26 | | |
| | | |
| 4 | | |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 Bend as per dwg D2289 | | |
| | | |
| ml 07 02 26 | | |
| | | |
| 4 | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 2/1/2007 2:49:53 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE MOUNTING BRACKET

Job Number: 30580

Part Number: D22892

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

207/03/5 ④

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

207/03/5 ④

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



207/03/6

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

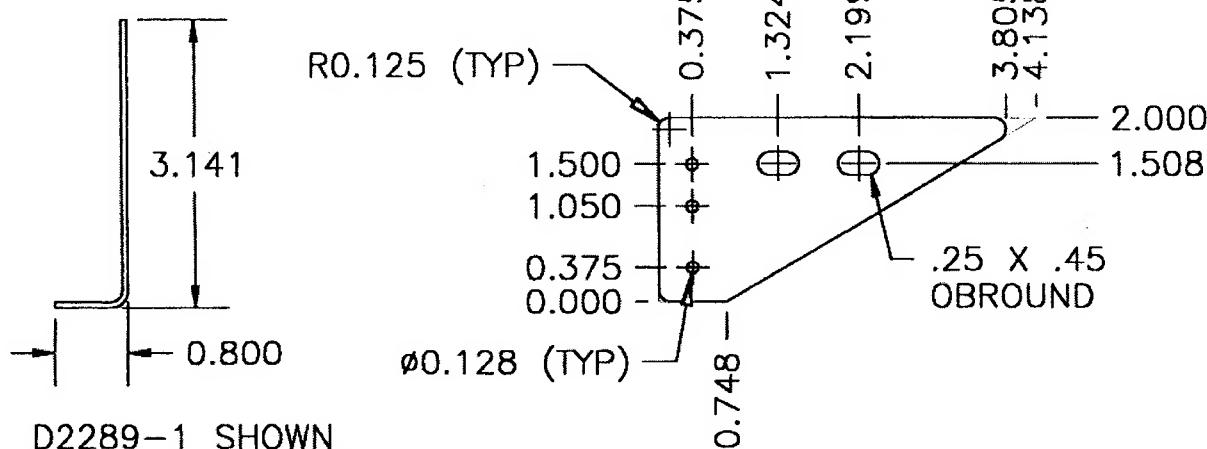
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

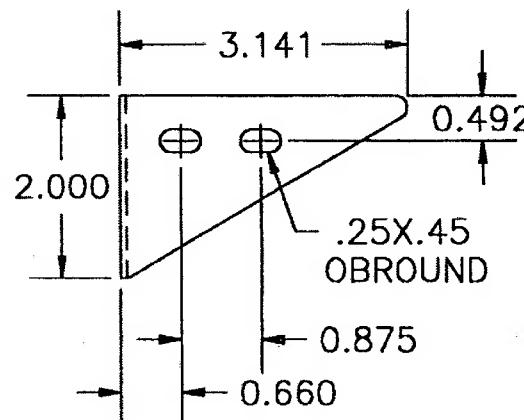
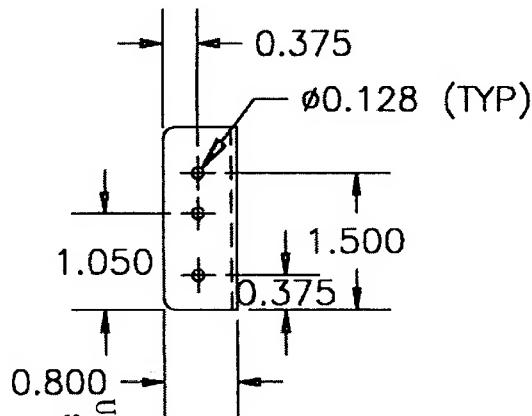


A circular stamp with the words "QA COPY ISSUED" arranged in a circle.

| | | | |
|------------|------------------------|----------------------------------------|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD | |
| B WILLIAMS | B WILLIAMS | VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. C |
| B. W. | R. W. | D2289 | SHEET 1 OF 1 |
| DATE | TITLE | SCALE | |
| 94.12.21 | VALVE MOUNTING BRACKET | 1:2 | |
| C | 96.01.15 | CORRECTED FLAT PATTERN | |



D2289-1 SHOWN
D2289-2 OPPOSITE



BEND RADIUS: 0.125
MATERIAL: 5052-H34 0.063 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30580

| | | |
|-------------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 30580 |
| Description: Valve mounting bracket | Part Number: | D2289-2 |
| Inspection Dwg: D2289 Rev: E | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

| | |
|--------------|----------|
| Measured by: | M. M |
| Date: | 07 02 26 |

| | |
|-------------|-----------|
| Audited by: | <u>AS</u> |
| Date: | 07/02/26 |

| | |
|----------------------------|--|
| Prototype Approval: | |
| Date: | |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |